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Figure 1

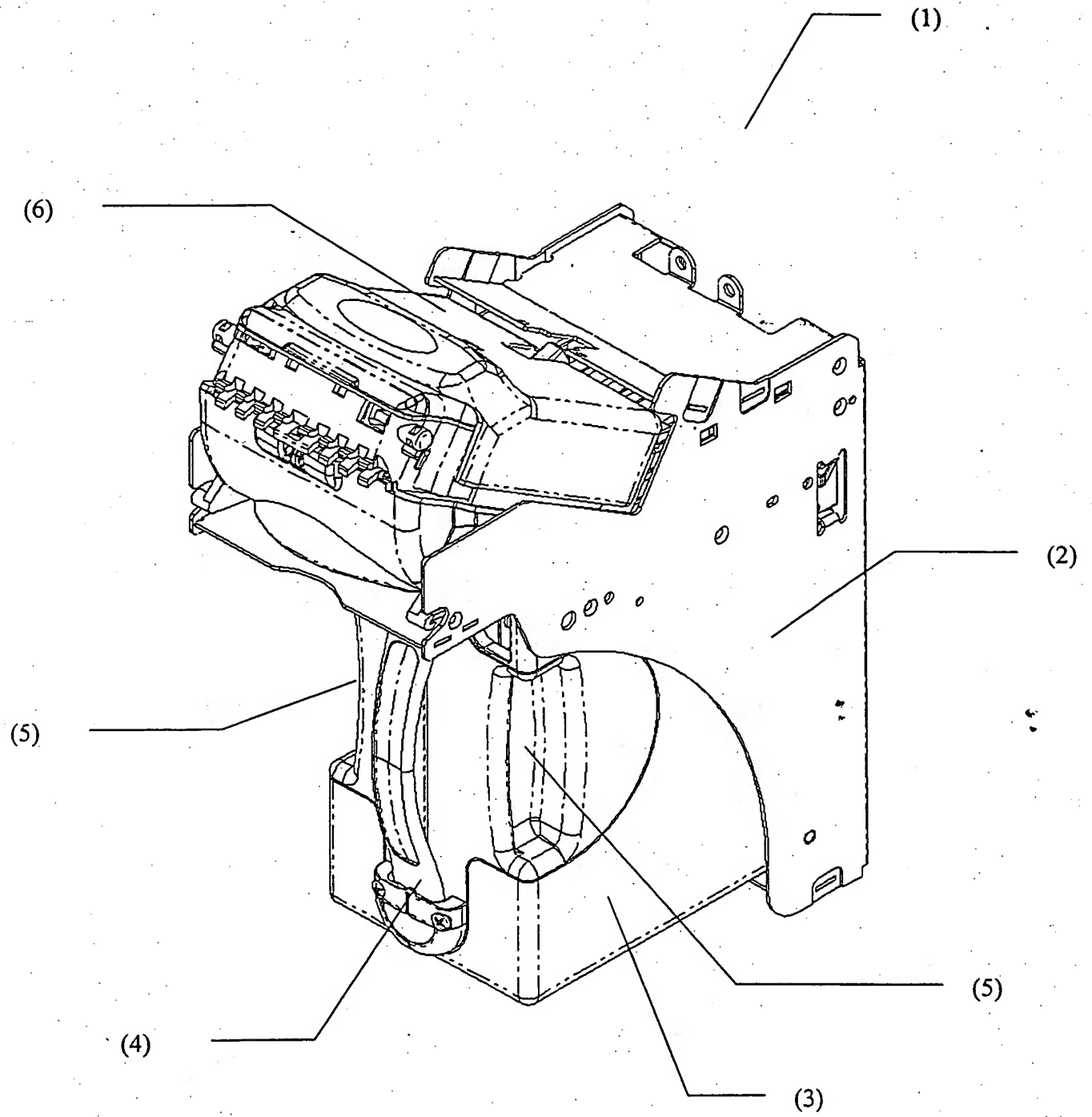


Figure 2

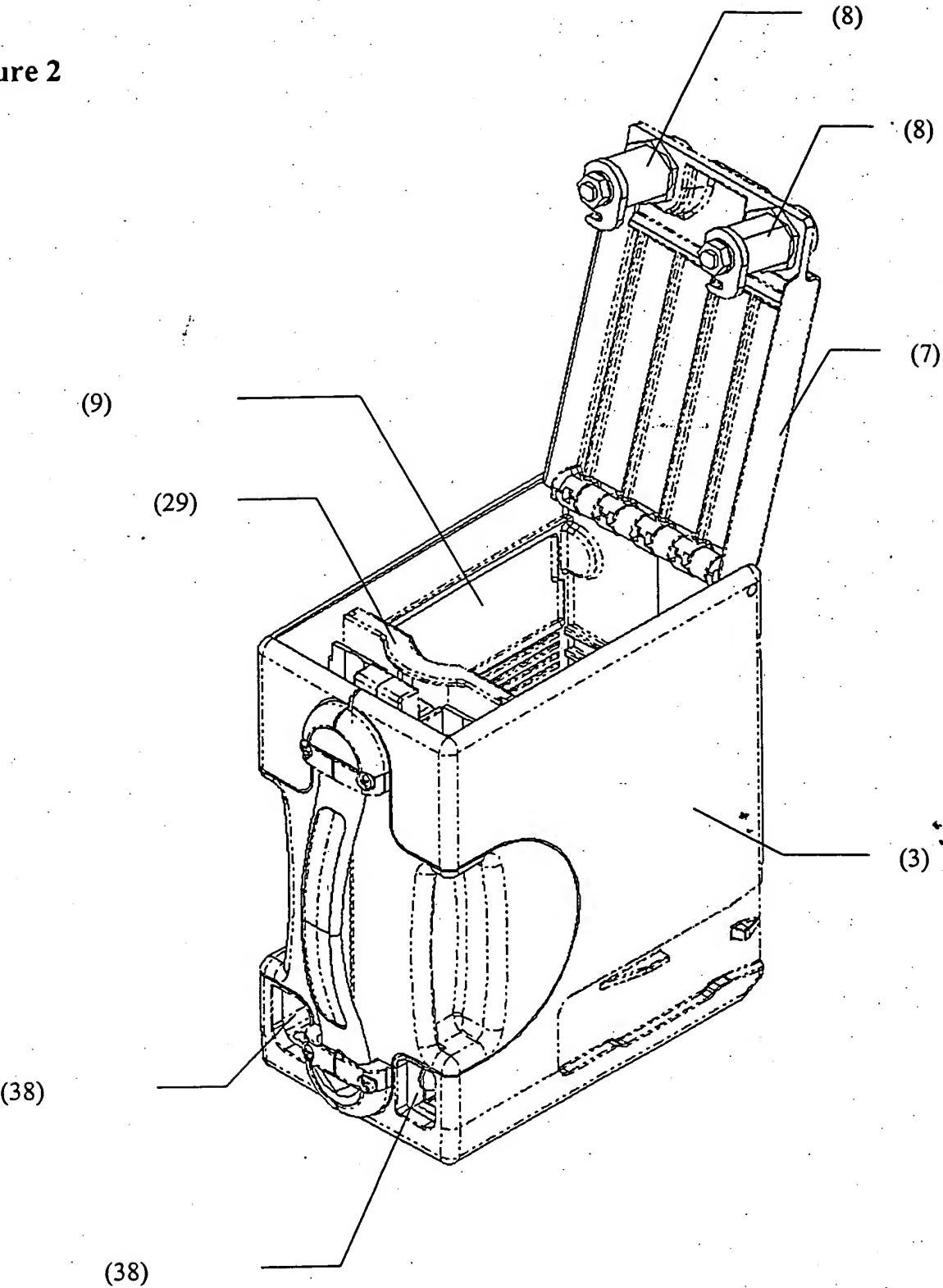


Figure 3

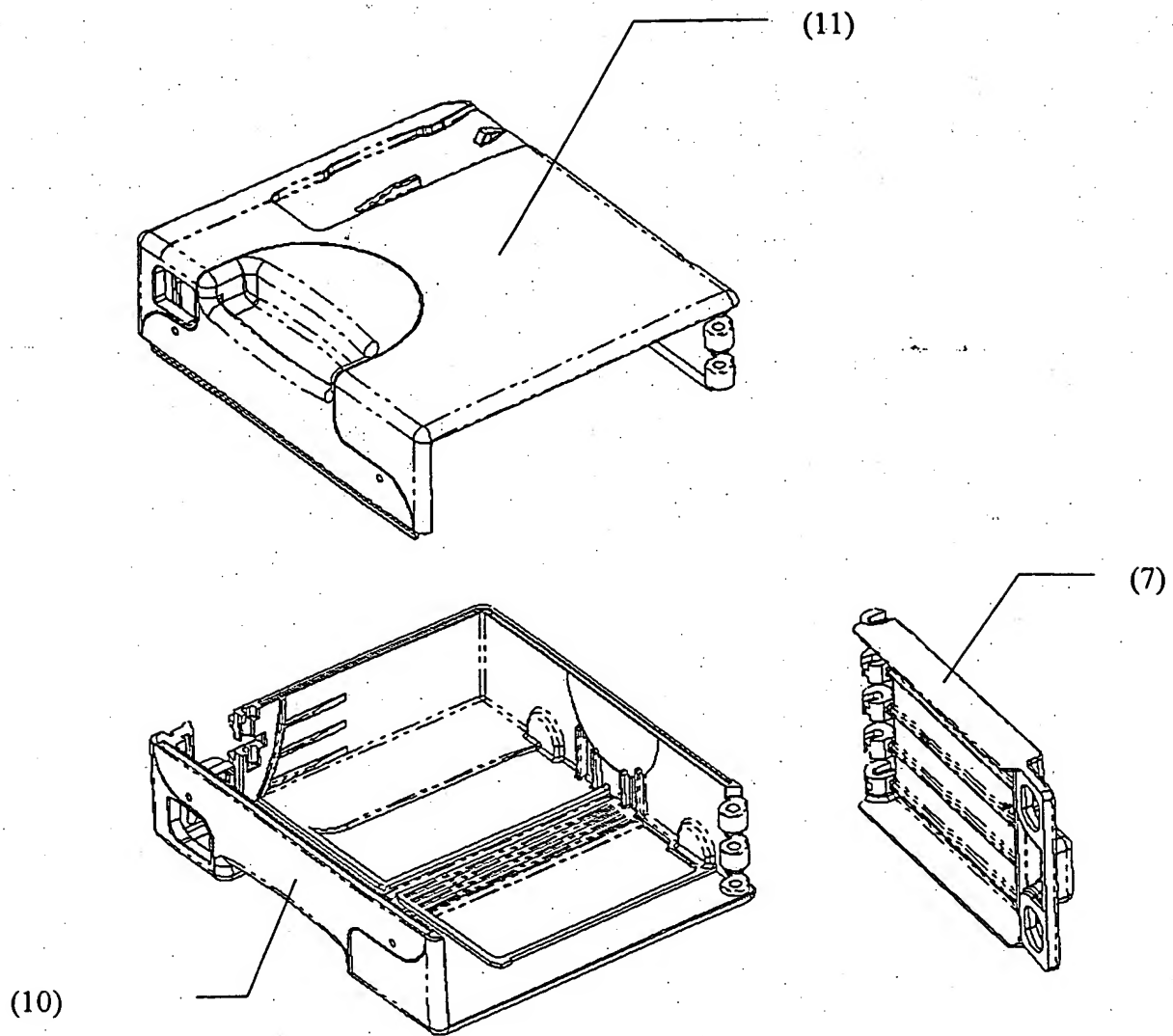


Figure 4

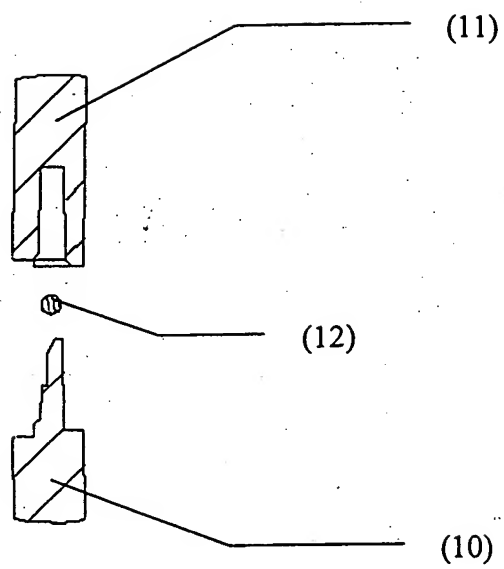


Figure 5

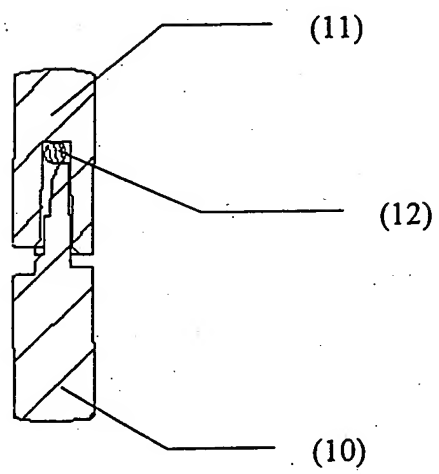


Figure 6 Joint after welding

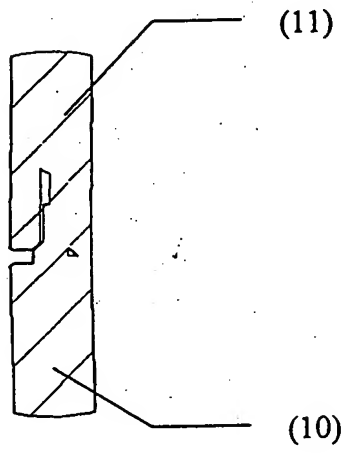


Figure 7

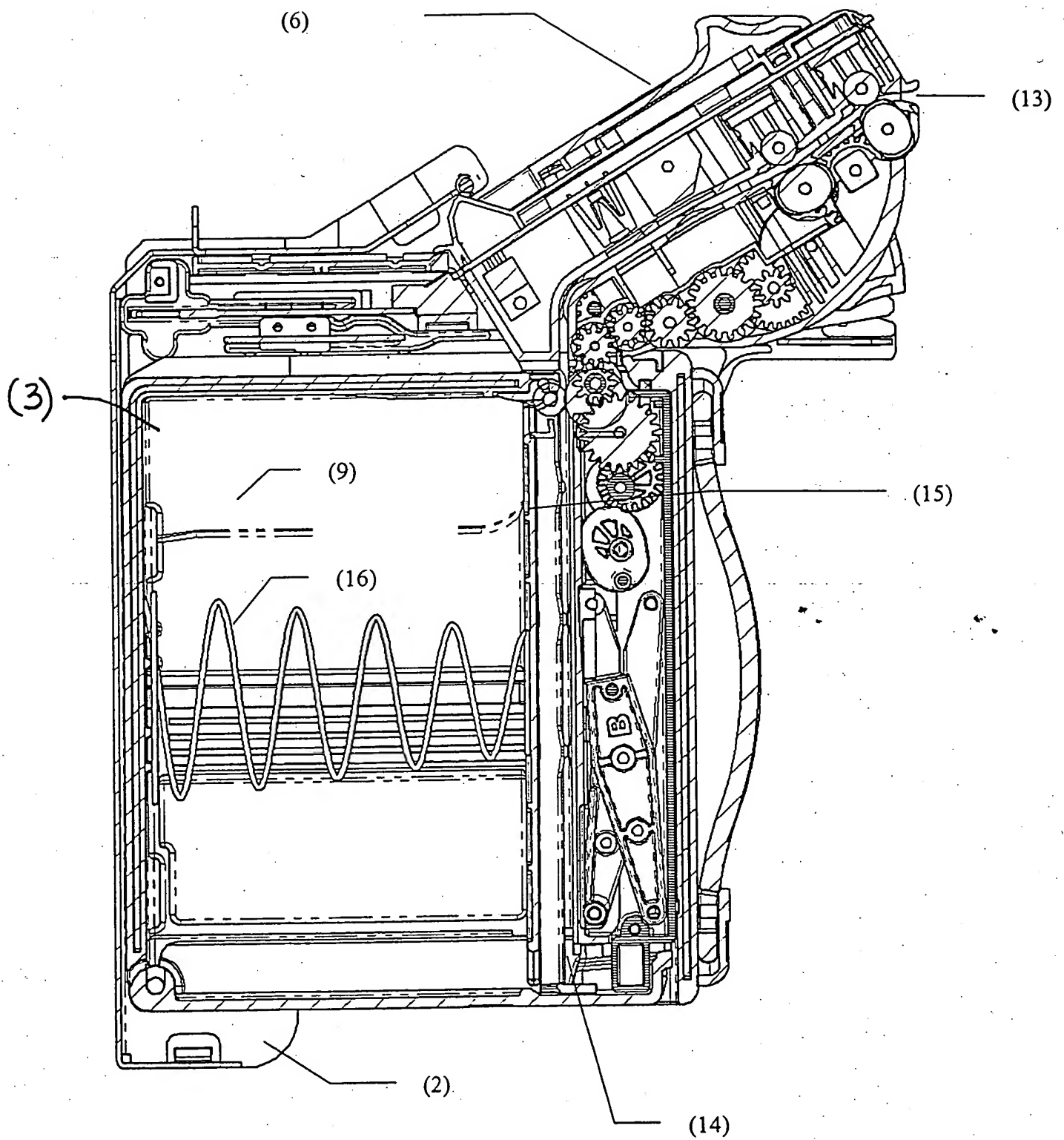


Figure 8

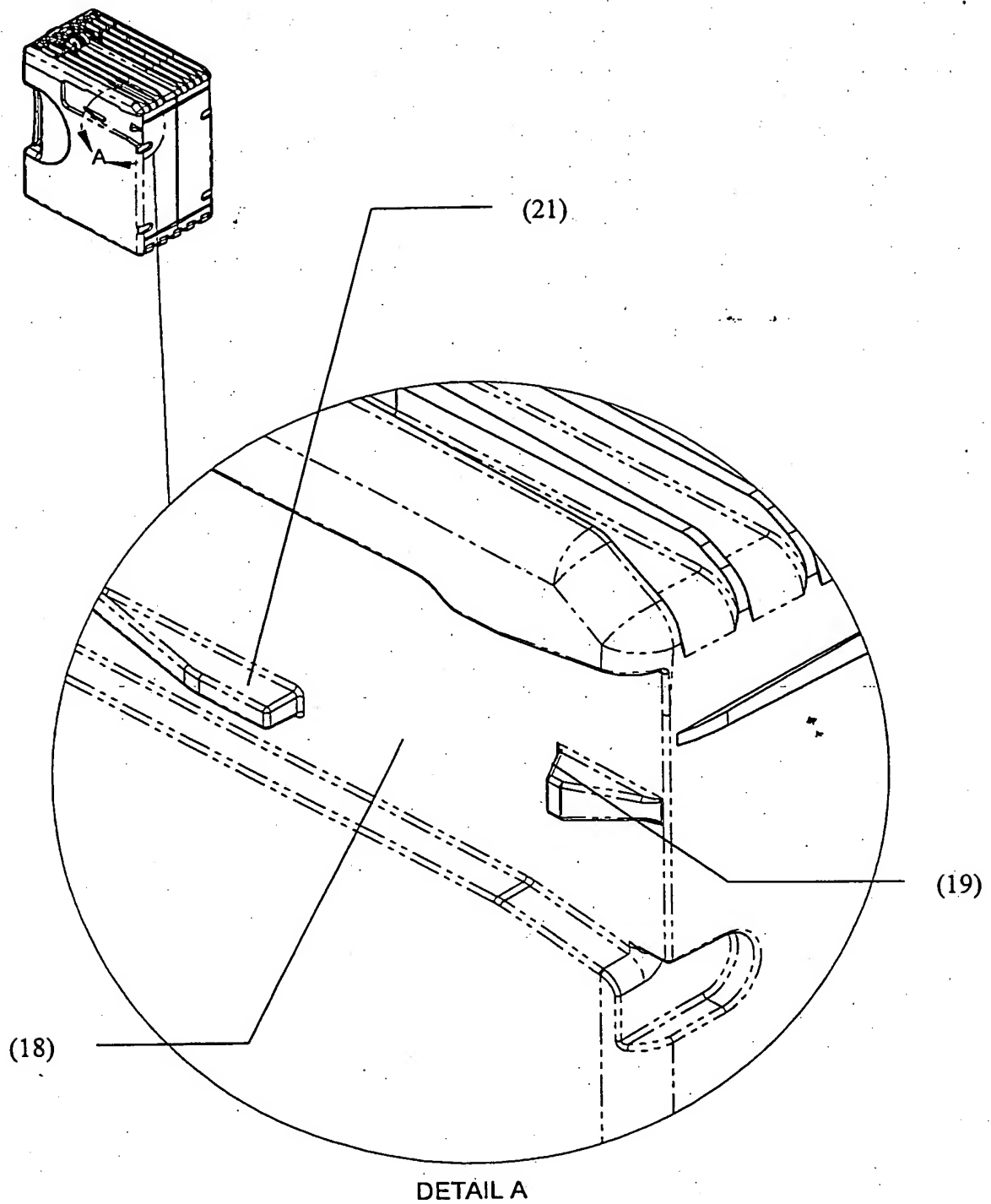


Figure 9

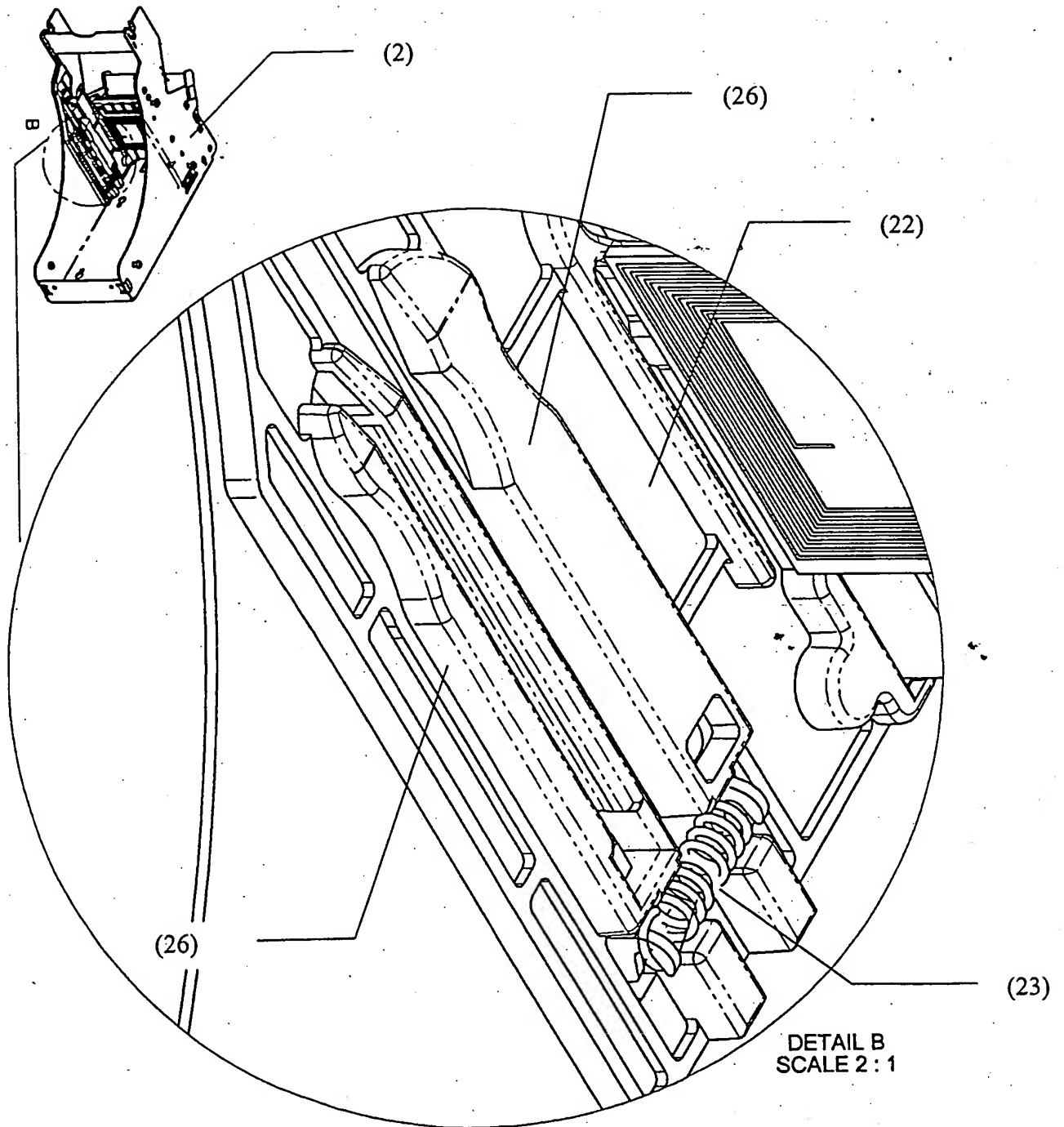


Figure 10

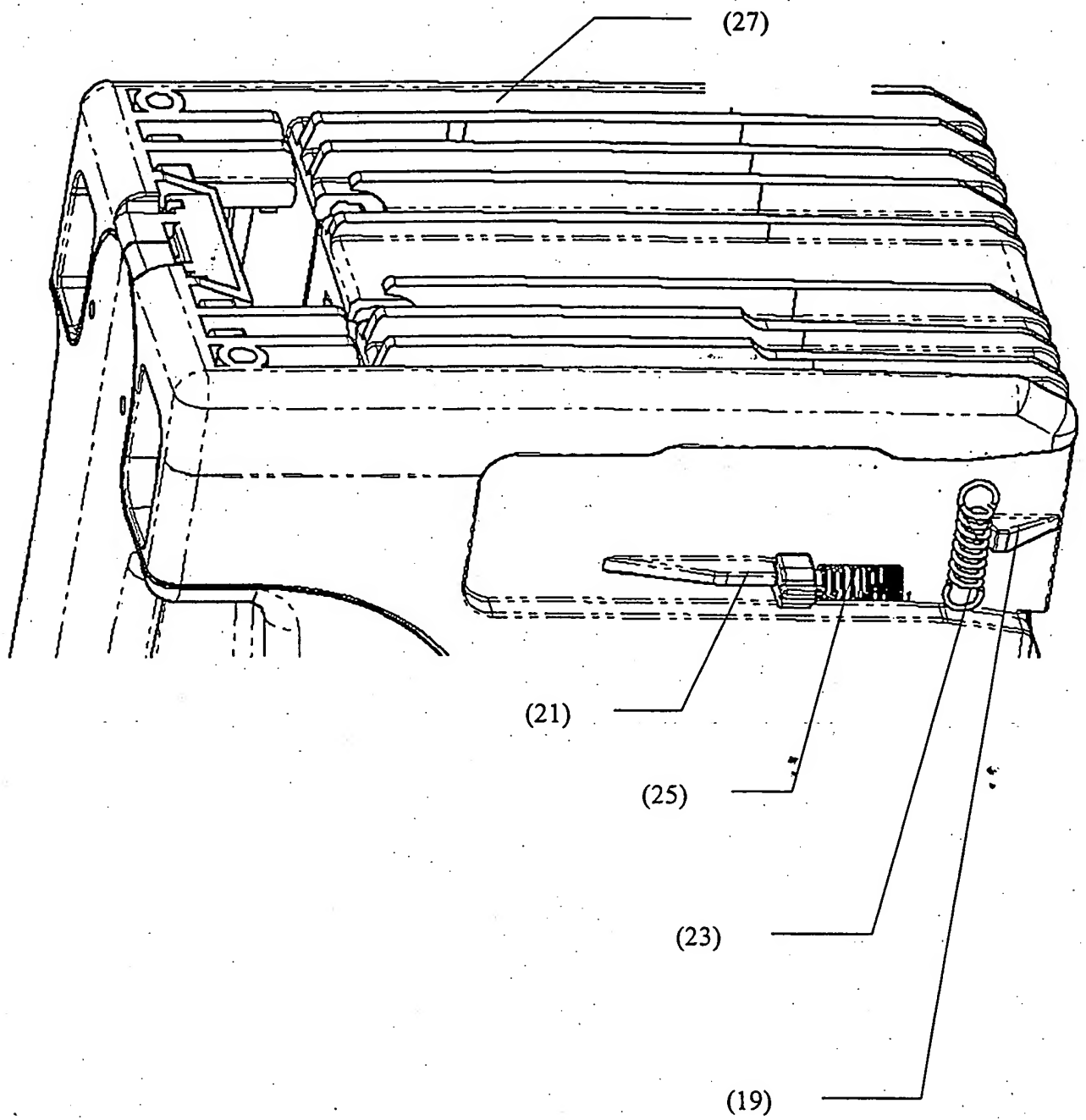


Figure 11

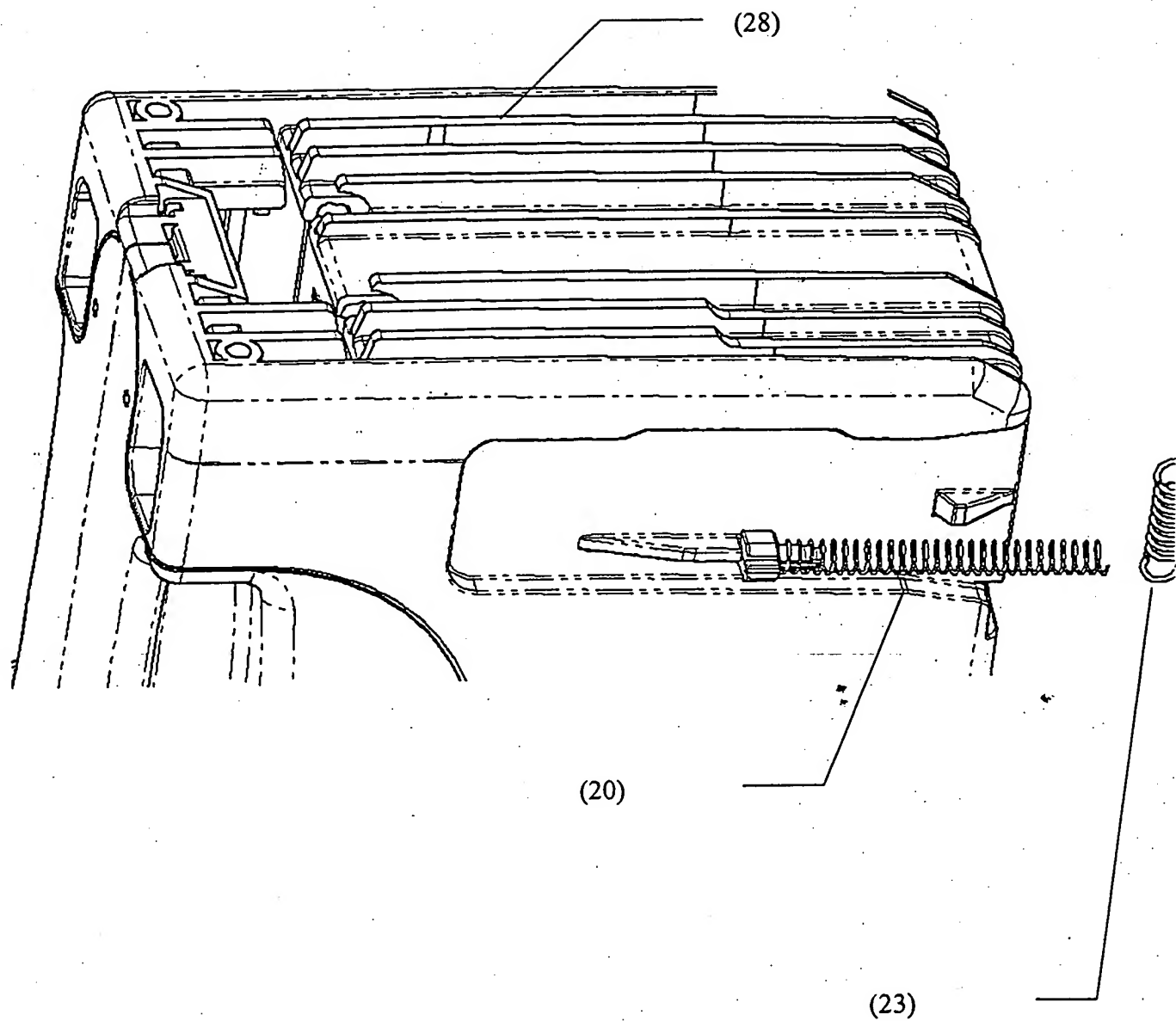


Figure 12

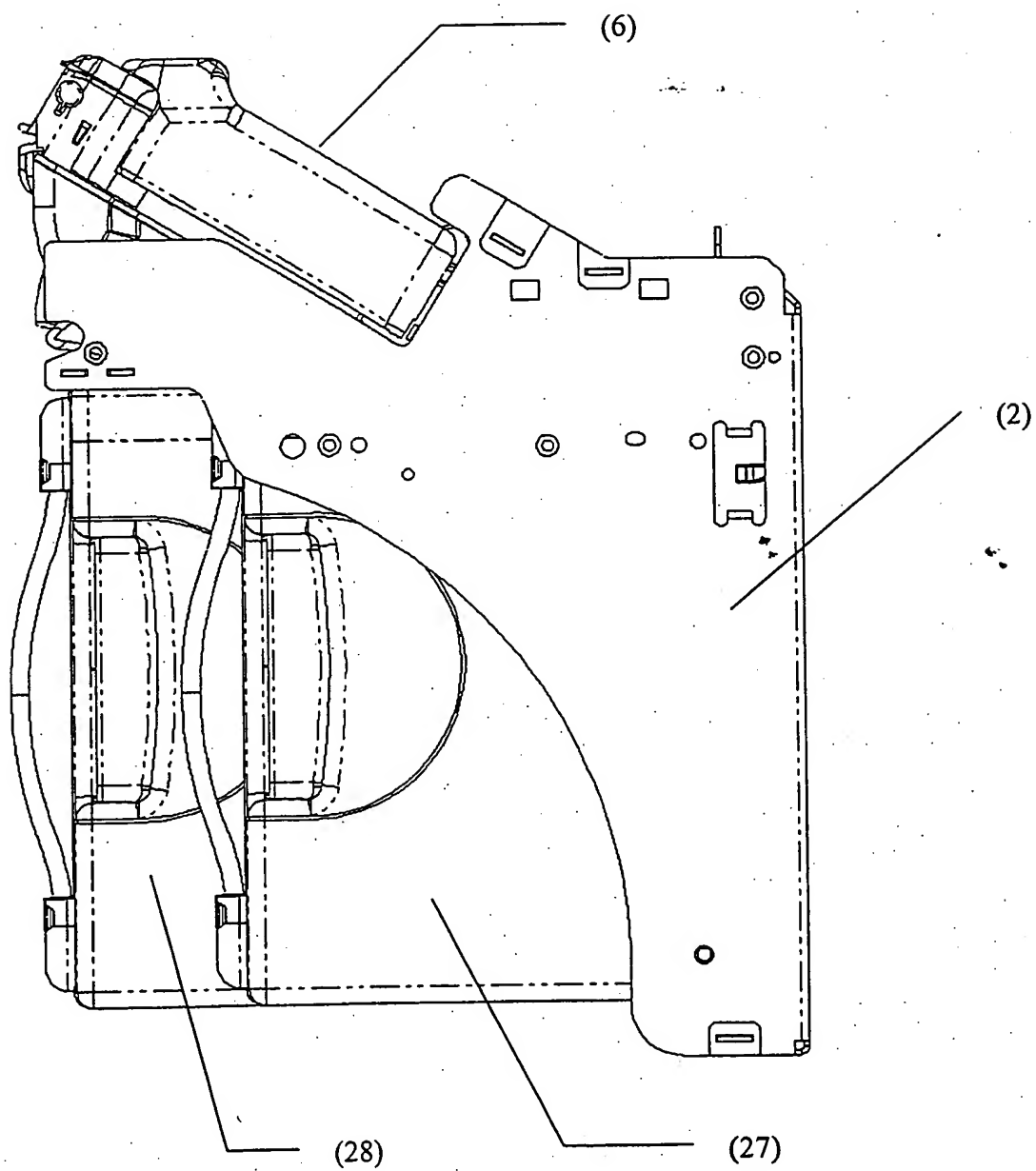


Figure 13

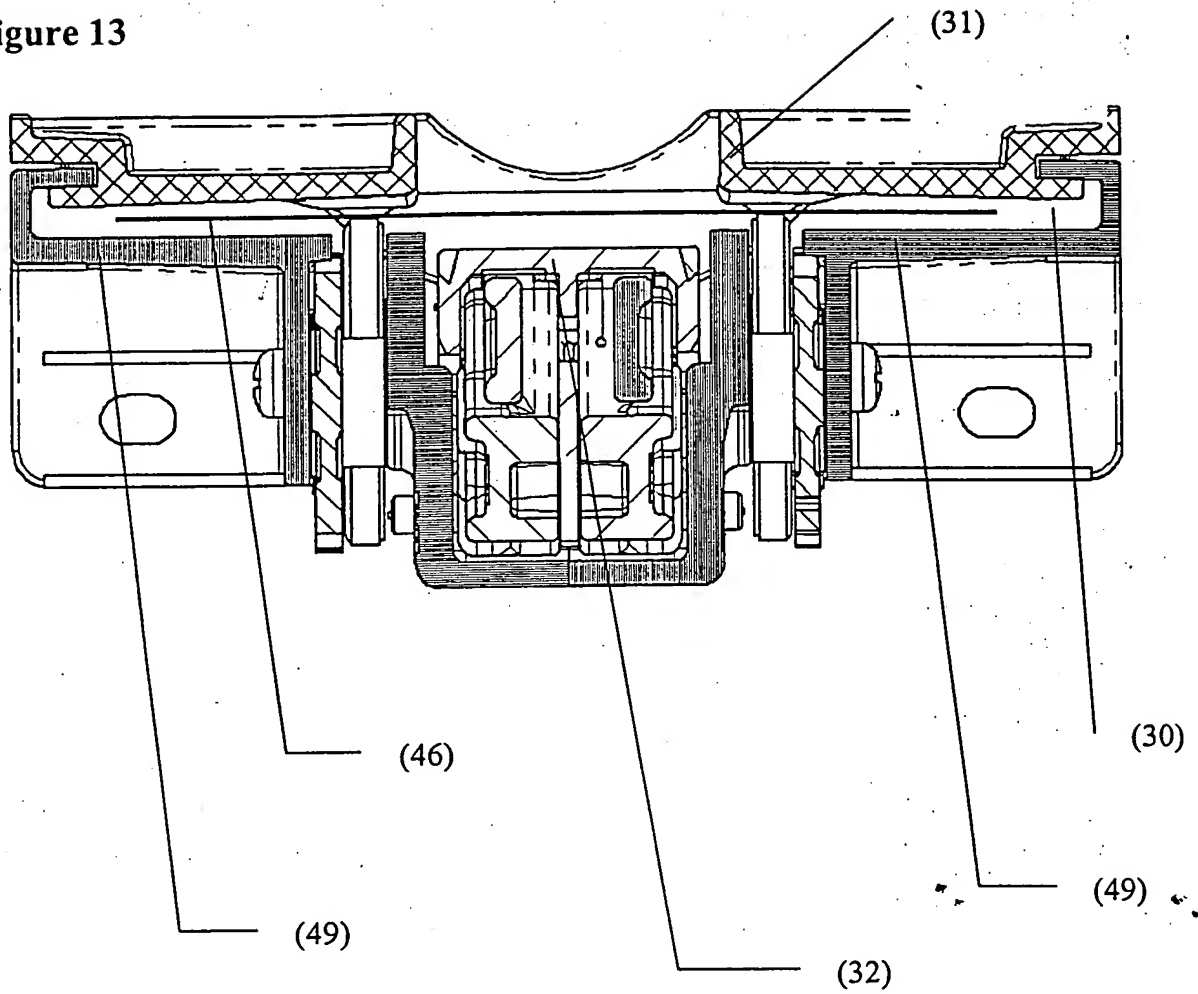


Figure 14

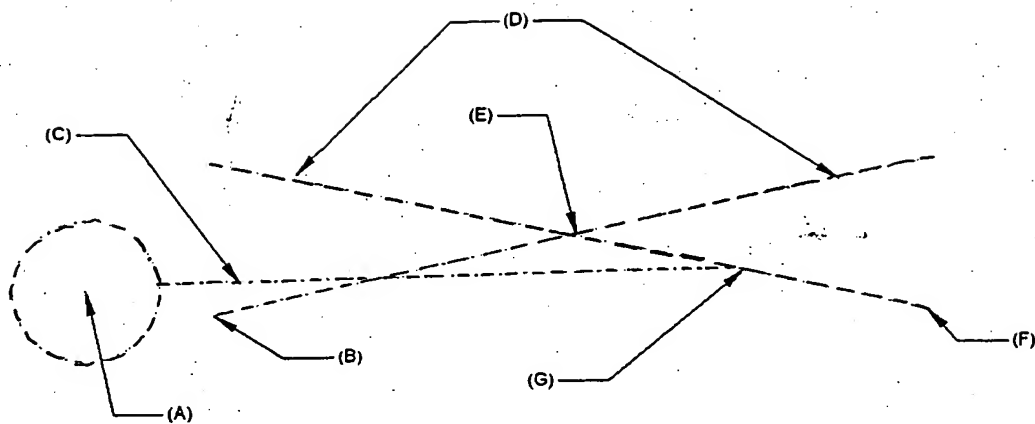


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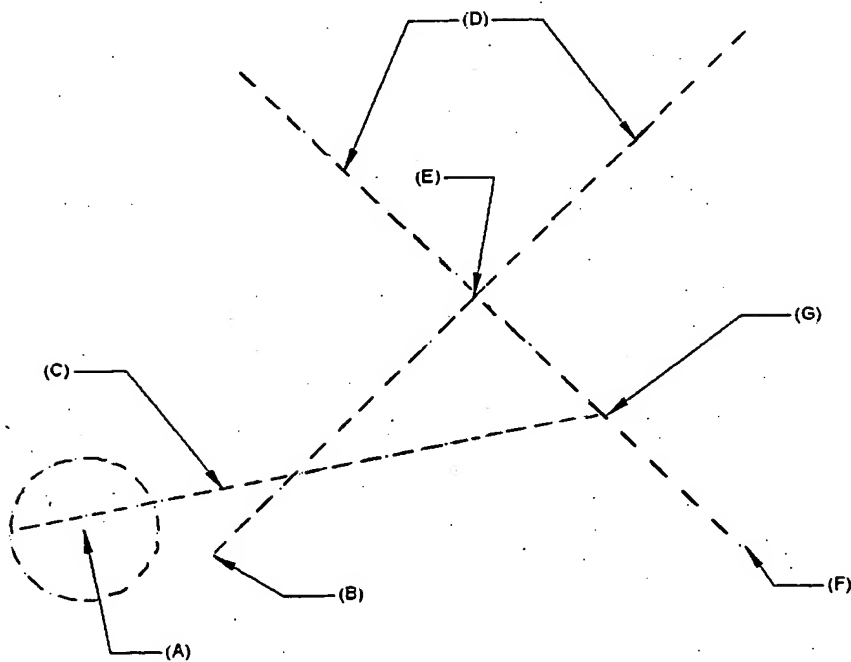


Figure 16A

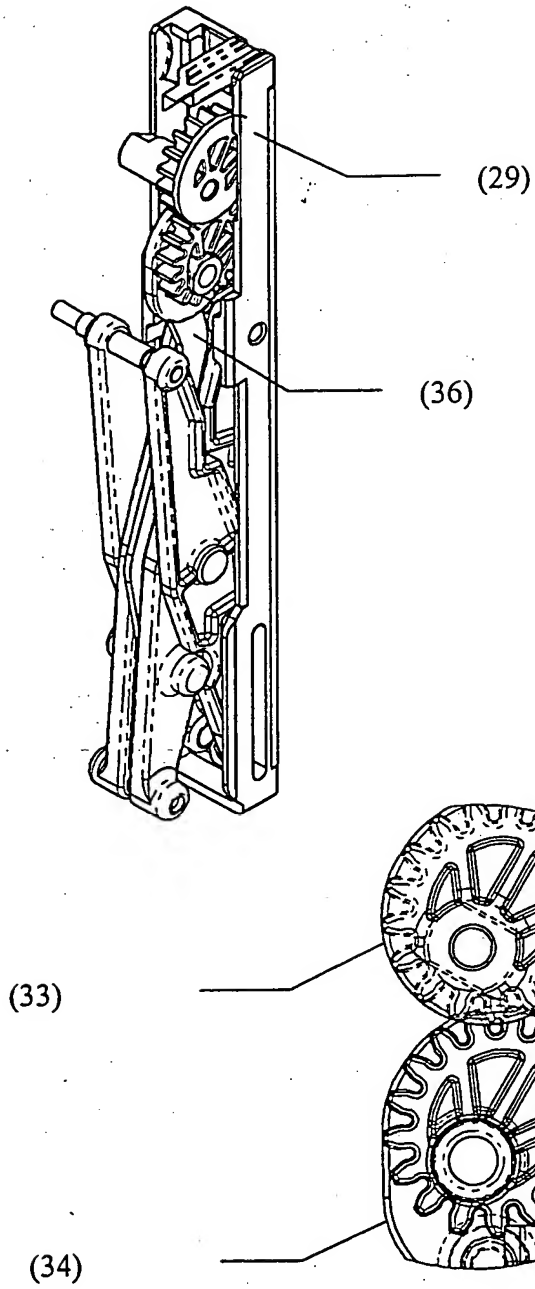
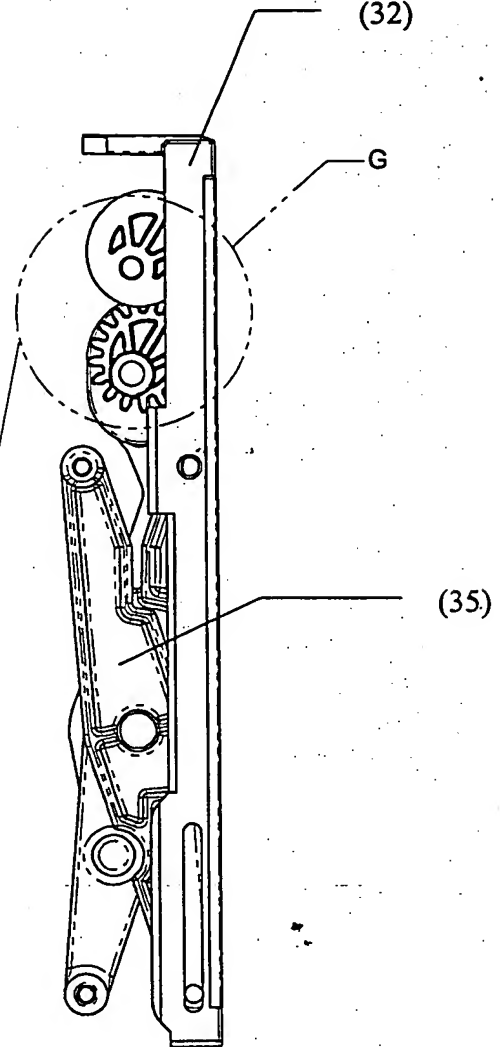


FIGURE 16B
(32)



DETAIL G

Figure 17

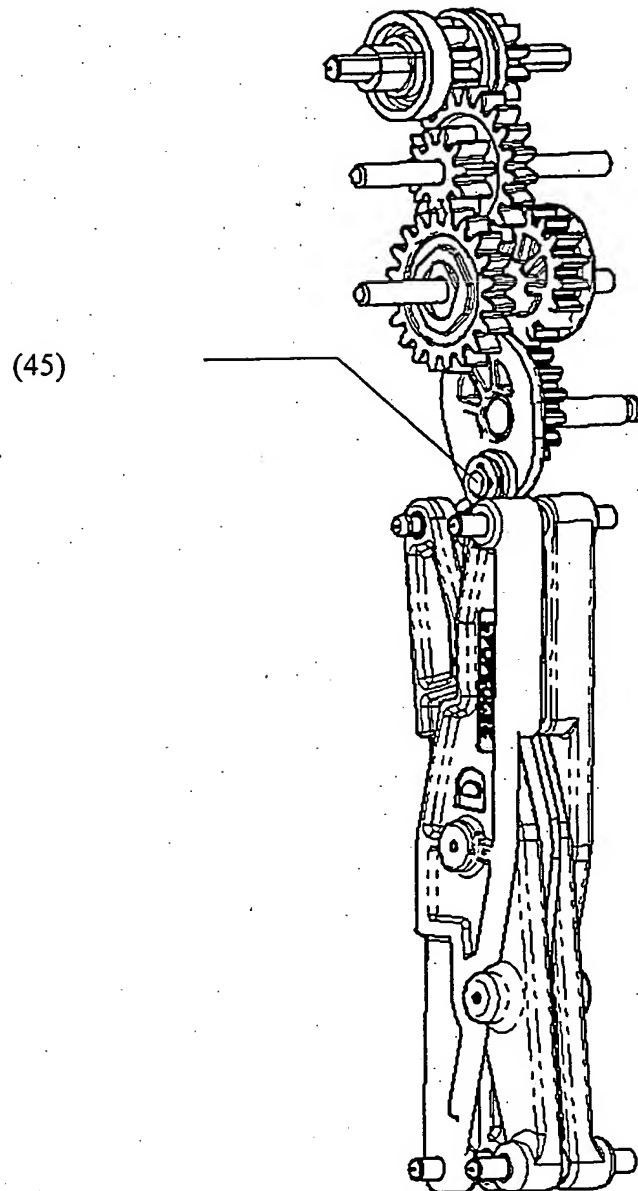


Figure 18 A

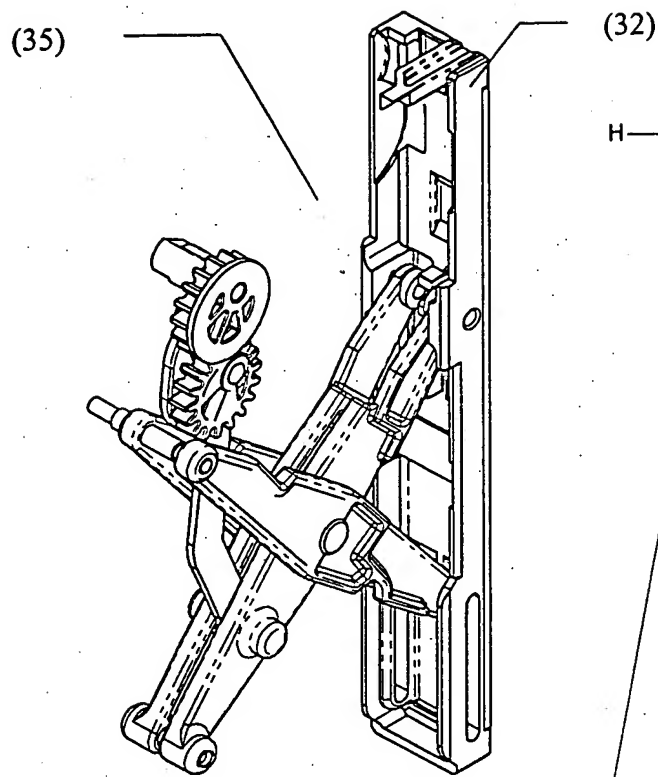
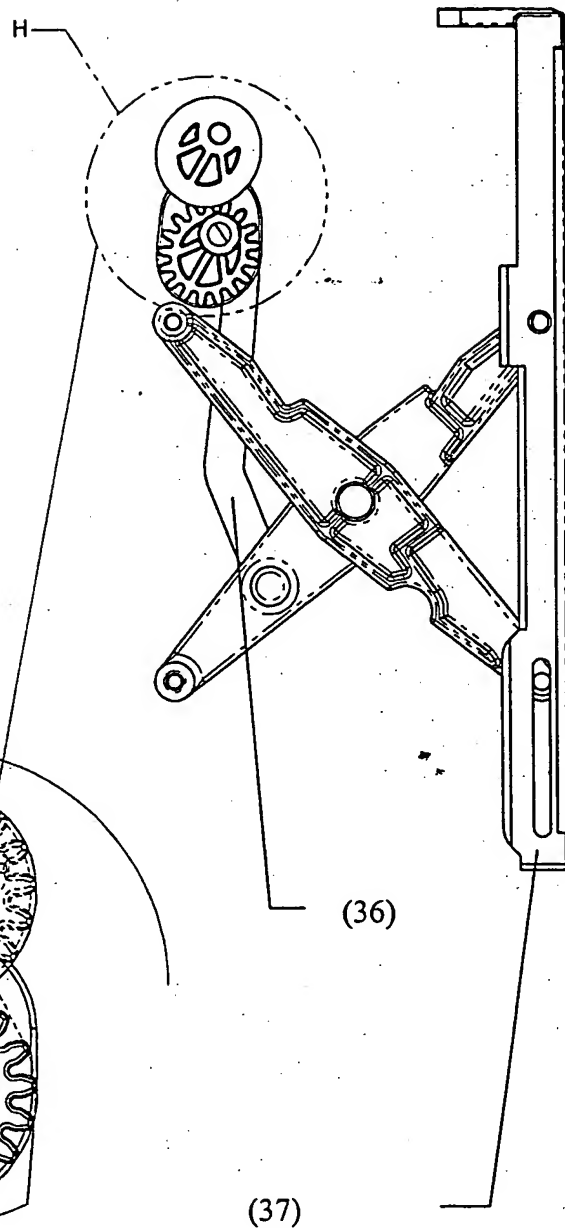
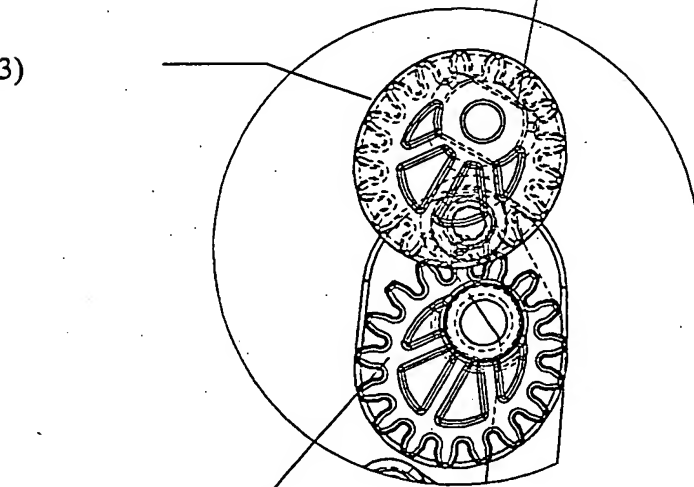


FIGURE 18B



(33)



(34)

DETAIL H

Figure 19

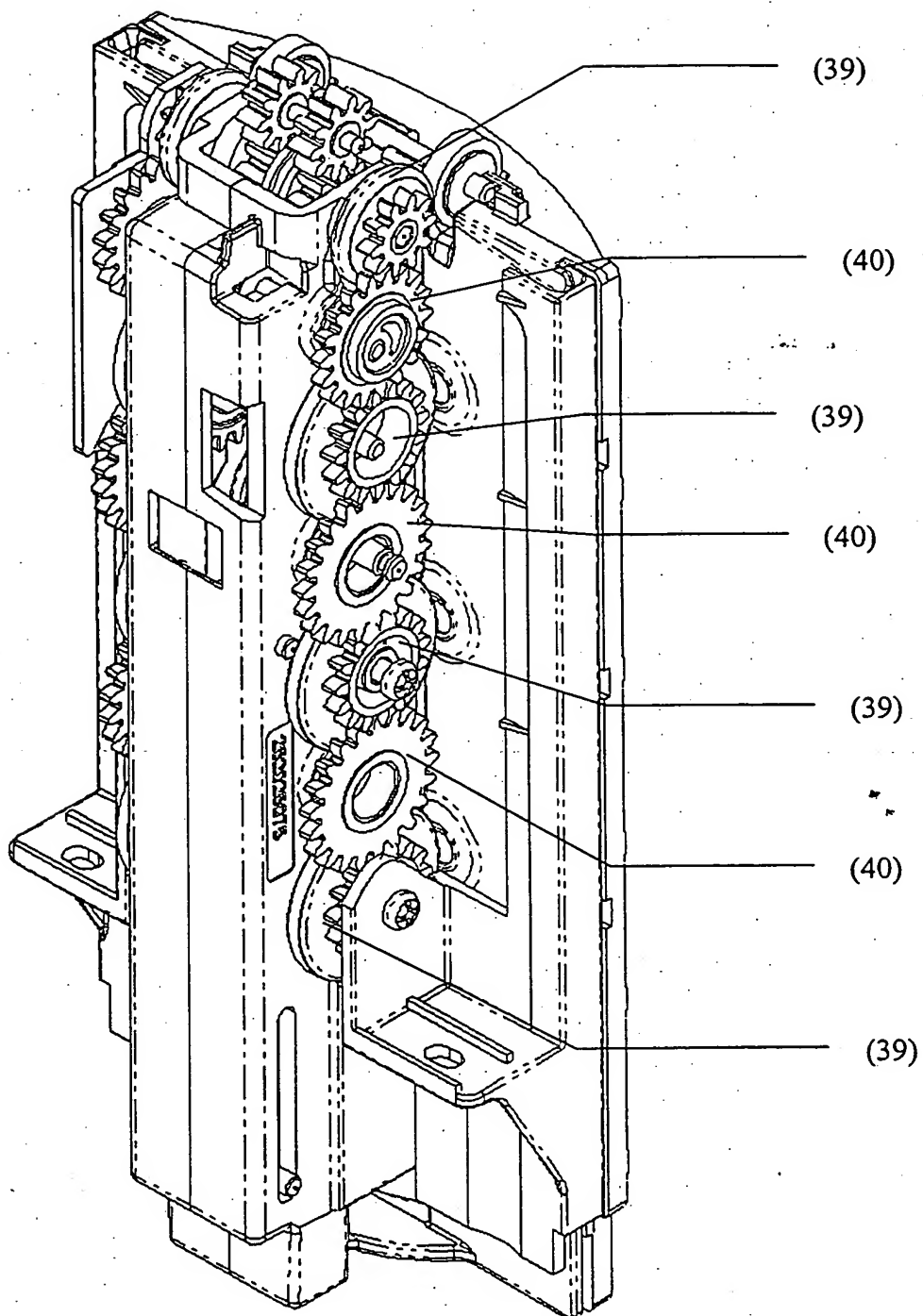


Figure 20

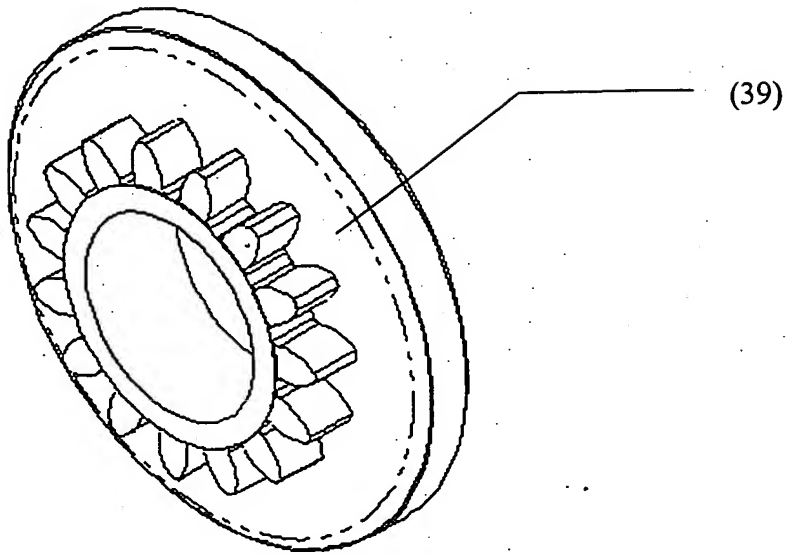


Figure 21

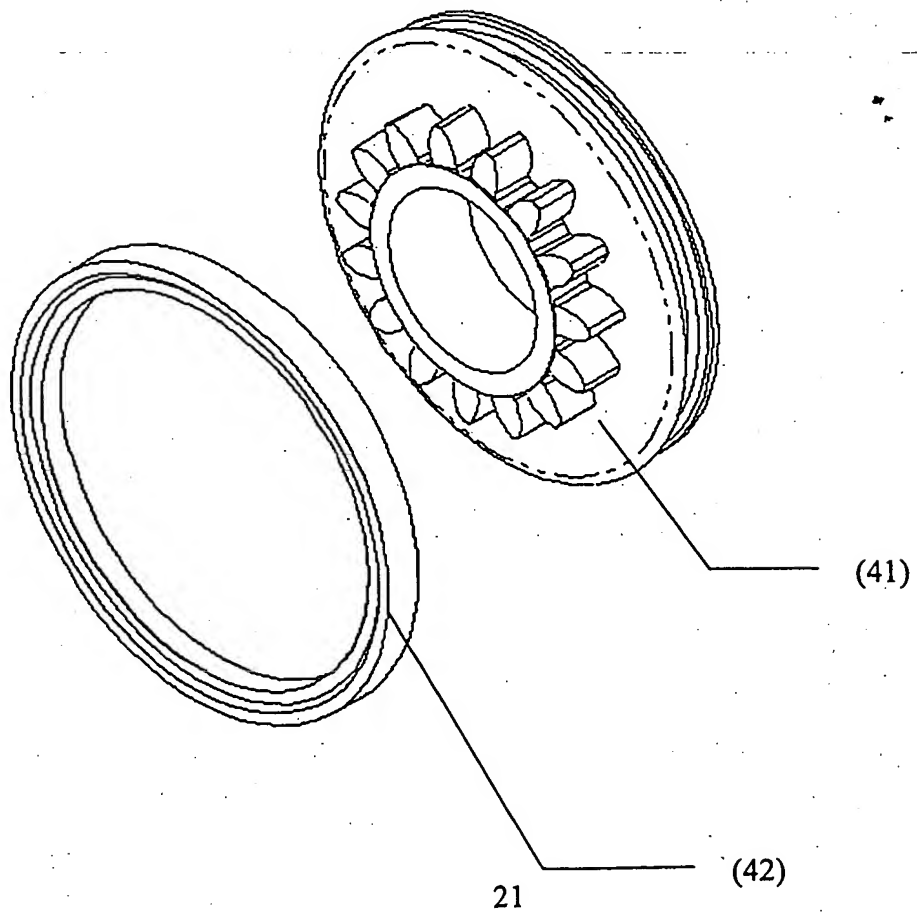


Figure 22

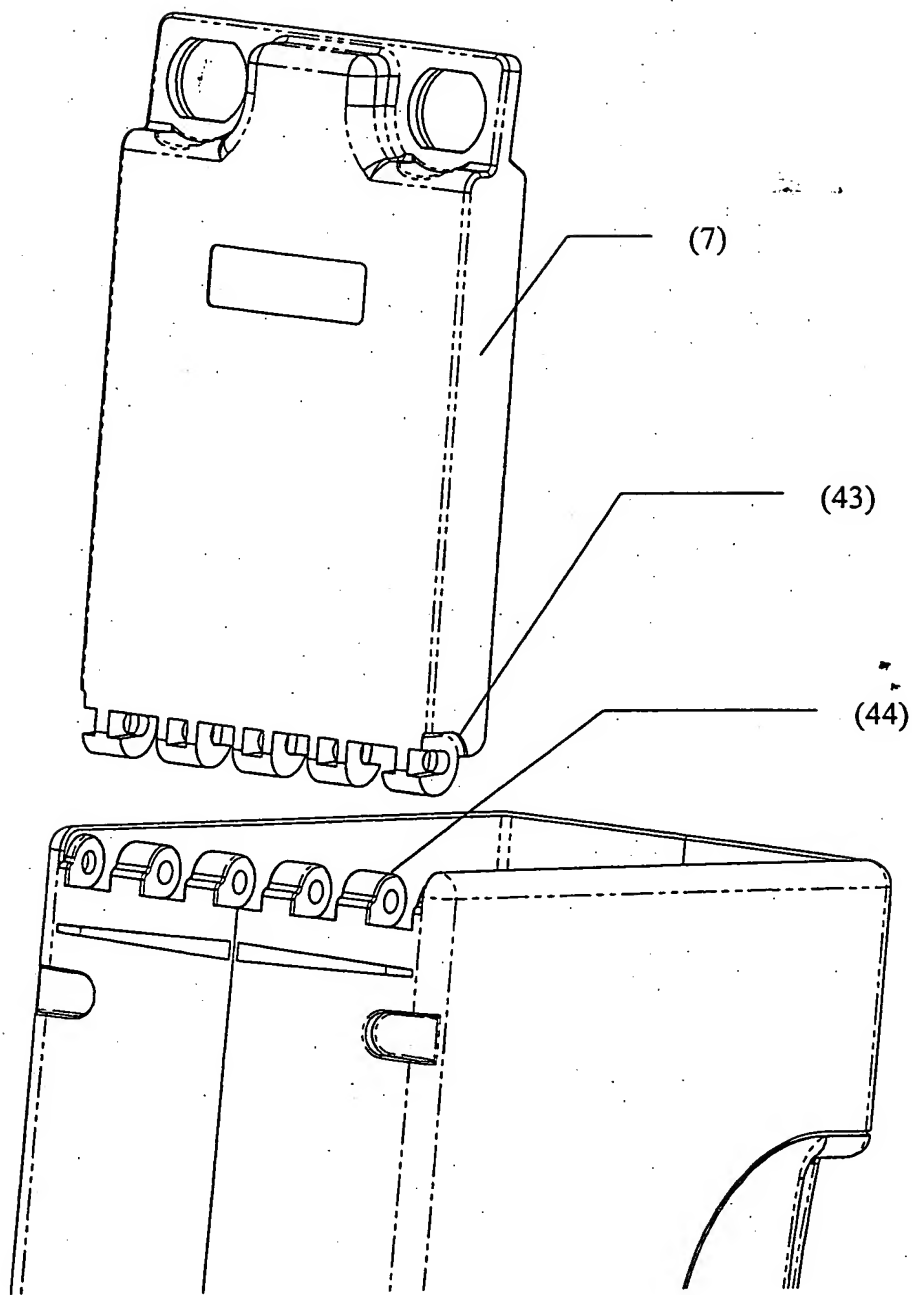


Figure 23

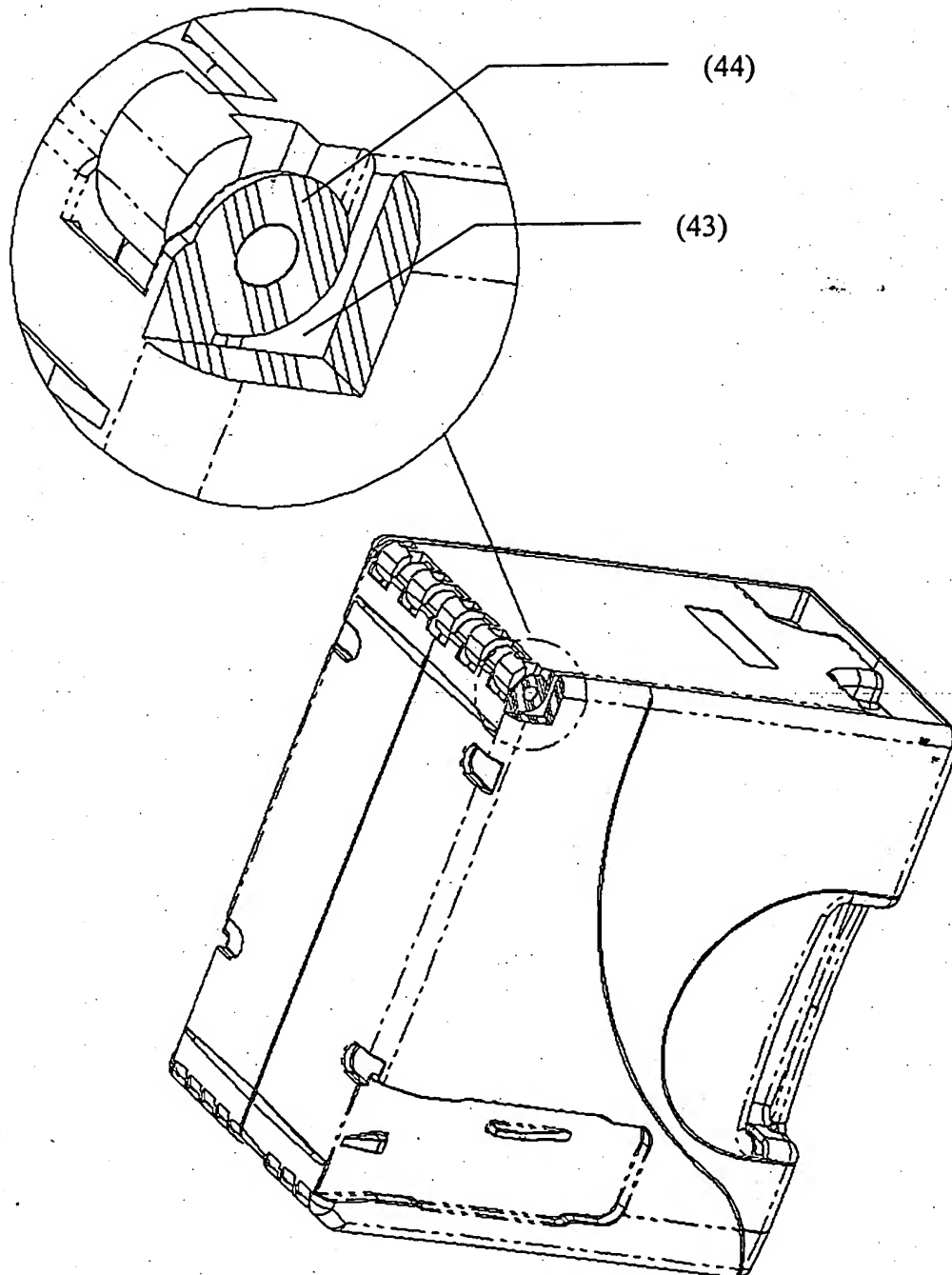
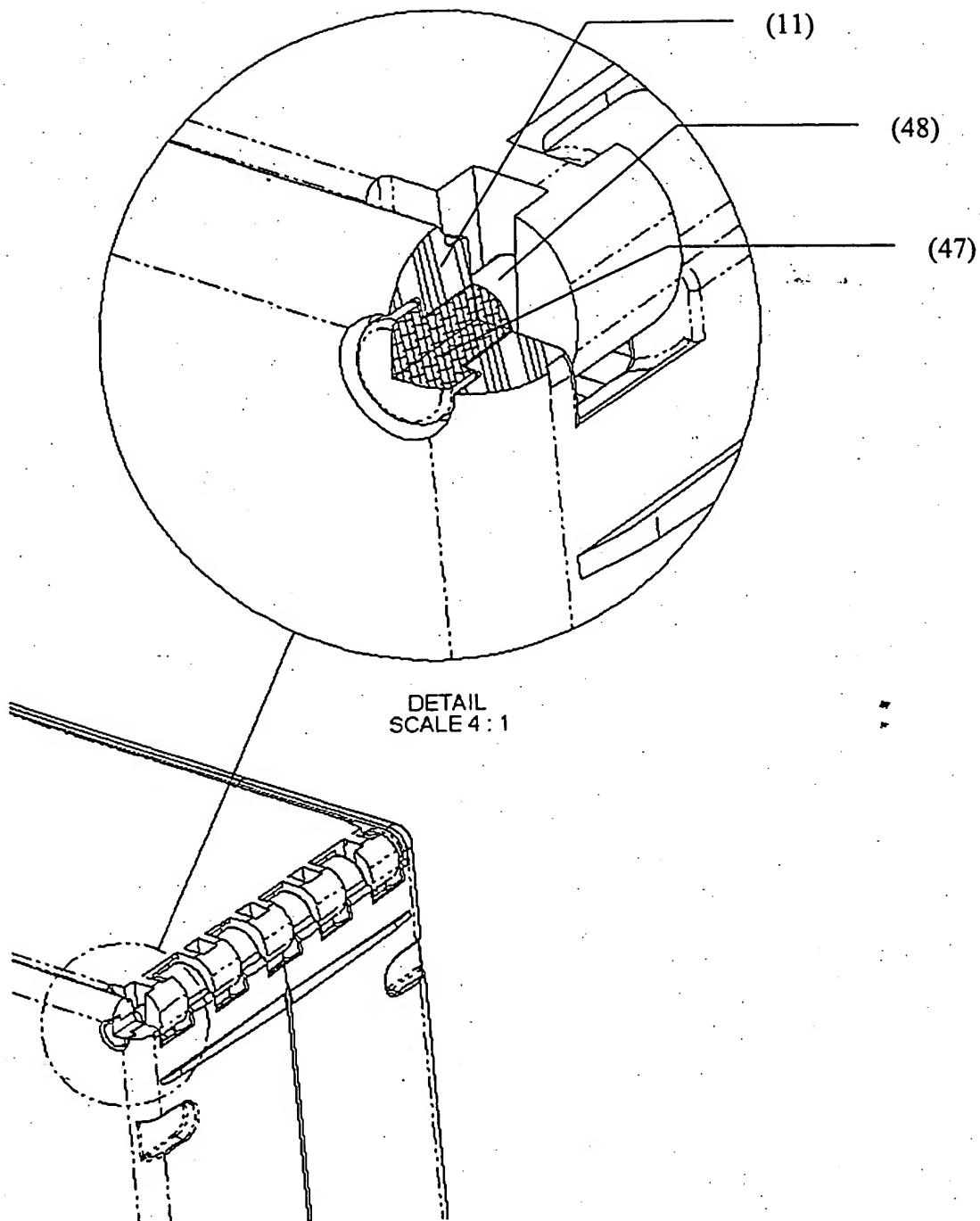


Figure 24



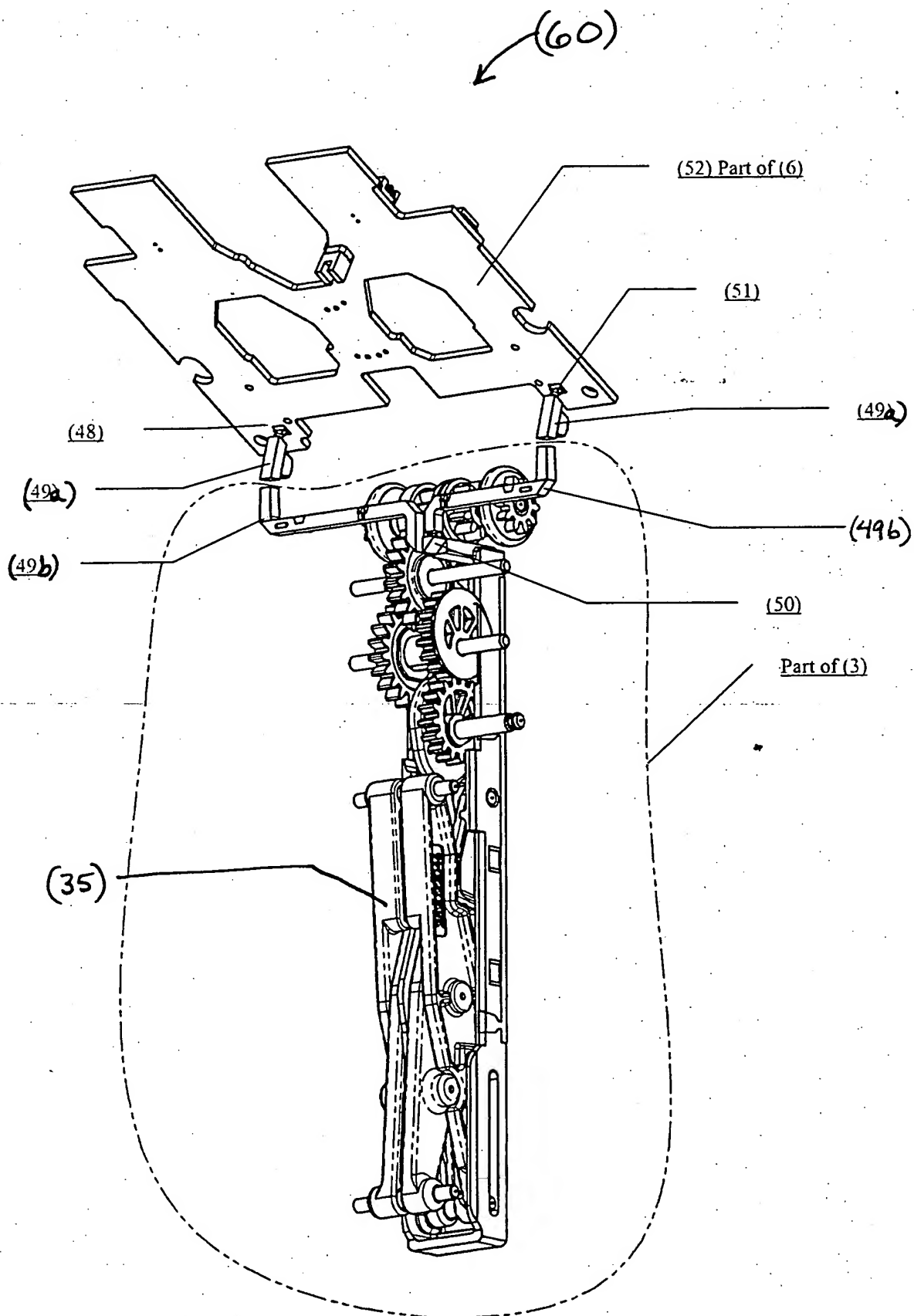


FIGURE 25